





## QUALIFICATION PACK - OCCUPATIONAL STANDARD FOR LEATHER SECTOR

# What are Occupational Standards(OS)?

- Solution OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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## Introduction

## **Qualification Pack - CAD/CAM Operator - Garments**

**SECTOR:** LEATHER

**SUB SECTOR:** Goods and Garments

**OCCUPATION:** Designing (Garments)

**REFERENCE ID:** LSS/Q5102

ALIGNED TO: NCO-2004/NIL

CAD/CAM software is graphic software to generate design drawings. Computer Aided Design (CAD) helps to draw the design while Computer Aided Manufacturing (CAM) system automatically produces finished designs by using computer controlled production machines.

**Brief Job Description:** Computer Aided Design / Computer Aided Manufacturing (CAD/CAM) operator uses computer hardware and graphics software to generate design drawings. CAD equipment enables operators to quickly design and produce very accurate and realistic images of leather garments to be manufactured. Computer Aided Manufacturing (CAM) system automatically produces finished designs by using computer controlled production machines.

**Personal Attributes:** CAD/CAM operator must possess the technical acumen, good hand eye coordination, eye for detail, higher secondary level of math, computer skills, knowledge of the garment making process and the knowledge and skill to use the CAD/CAM software.







Qualifications Pack Code	LSS/Q5102		
Job Role	CAD/CAM Operator - Garments		
Credits(NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Sub-sector	Goods and Garments	Last reviewed on	31/03/15
Occupation	Designing (Garments)	Next review date	31/03/17
NSQC Clearance on		18/06/2015	

Job Role	CAD/CAM Operator - Garments	
Role Description	Computer Aided Design/Computer Aided Manufacturing (CAD/CAM) operator uses computer hardware and graphics software to generate design drawings. CAD equipment enables operators to quickly design and produce very accurate and realistic images of leather garments to be manufactured. Computer Aided Manufacturing (CAM) system automatically produces finished designs by using computer controlled production machines.	
NSQF level	4	
Minimum Educational Qualifications*	CAD/CAM Certification	
Maximum Educational Qualifications*	N/A	
Training	Diploma/Certification in CAD/CAM	
(Suggested but not mandatory)		
Minimum Job Entry Age	18 years	
Experience	N/A	
Applicable National Occupational Standards (NOS)	Compulsory  1. LSS/N5102Operate the CAD/CAM software to design leather garment  2. LSS/N8501Maintain the work area, tools and machines  3. LSS/N8601Maintain health, safety and security at workplace  4. LSS/N8701Comply with industry, regulatory and organizational requirements  Optional:  N.A.	
Performance Criteria	As described in the relevant OS units	







Keywords /Terms	Description		
Sector	Sector is a conglomeration of different business operations having similar		
	businesses and interests. It may also be defined as a distinct subset of the		
	economy whose components share similar characteristics and interests.		
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics		
	and interests of its components.		
Vertical	Vertical may exist within a sub-sector representing different domain areas		
	or the client industries served by the industry.		
Occupation	Occupation is a set of job roles, which perform similar/related set of		
	functions in an industry.		
Function	Function is an activity necessary for achieving the key purpose of the sector,		
	occupation, or area of work, which can be carried out by a person or a		
	group of persons. Functions are identified through functional analysis and		
	form the basis of OS.		
Sub-functions	Sub-functions are sub-activities essential to fulfil achieving the objectives of		
	the function.		
Job role	Job role defines a unique set of functions that together form a unique		
	employment opportunity in an organization.		
Occupational Standards	OS specify the standards of performance an individual must achieve when		
(OS)	carrying out a function in the workplace, together with the knowledge and		
	understanding; he/she needs to meet that standard consistently.		
	Occupational Standards are applicable both in the Indian and global		
	contexts.		
Performance Criteria	Performance Criteria are statements that together specify the standard of		
	performance required when carrying out a task.		
National Occupational	NOS are Occupational Standards which apply uniquely in the Indian context.		
Standards (NOS)			
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a		
	qualifications pack.		
Qualifications Pack(QP)	Qualifications Pack comprises the set of OS, together with the educational,		
	training and other criteria required to perform a job role. A Qualifications		
	Pack is assigned a unique qualification pack code.		
Unit Code	Unit Code is a unique identifier for an Occupational Standard, which is		
	denoted by an 'N'.		
Unit Title	Unit Title gives a clear overall statement about what the incumbent should		
	be able to do.		
Description	Description gives a short summary of the unit content. This would be		
	helpful to anyone searching on a database to find the required one.		
Scope	Scope is the set of statements specifying the range of variables that an		
	individual may have to deal with in carrying out the function which have a		
	critical impact on the quality of required performance.		
Knowledge and	Knowledge and Understanding are statements which together specify the		
Understanding	technical, generic, professional and organizational specific knowledge that		
	an individual needs in order to perform up to the required standard.		







Acronyms

Keywords /Terms	Description
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
NSQF	National Skill Qualifications Framework
TBD	To Be Determined





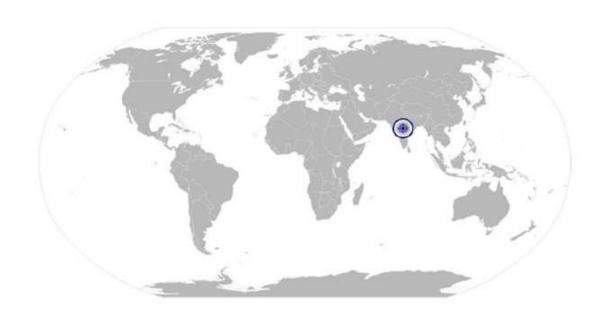




LSS/N5102

Operate the CAD/CAM software to design leather garment

# National Occupational Standard



## **Overview**

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities for operating the CAD/CAM software in order to create patterns for the leather garments.







## **National Occupational Standards**

## LSS/N5102 Operate the CAD/CAM software to design leather garment

Unit Code	LSS/N5102
Unit Title (Task)	Operate the CAD/CAM software to design leather garment
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities for operating the CAD/CAM software in order to create patterns for the leather garments.
Scope	This unit/task covers the following:
	<ul> <li>Preparing the area</li> <li>Operating the CAD software</li> <li>Operating the CAM software</li> </ul>
Performance Criteria(PC	
Element	Performance Criteria
Preparation of the work area	<ul> <li>To be competent, the user/individual on the job must be able to:</li> <li>PC1. Ensure the work are is free from hazards as per the safety norm of the organization</li> <li>PC2. Ensure the cleanliness and orderliness of the work place as per the organizational standards</li> <li>PC3. Obtain and check the data on the specification sheet and carry out functions in line with the responsibilities of job role</li> <li>PC4. Set the machine parameters as per the manufacturers instruction</li> </ul>
CAD software operation	<ul> <li>PC5. Draw the pattern on the CAD software, if applicable, as per specification given</li> <li>PC6. Digitize the manual pattern on the CAD software, if applicable, as per specification given</li> <li>PC7. Perform size wise grading of garments as per measurements provided by client</li> <li>PC8. Perform modeling and testing of garment on CAD, if applicable</li> <li>PC9. Adjust the pattern specification as per the product standards and allowances required</li> </ul>
CAM software	PC10. Set parameters on CAM machine as per required output
Operation	PC11. Ensure the design output is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine
	PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions
	PC14. Manage the helpers work as per the organizational standards and requirements
	PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization
	PC16. Ensure the product is free from production and handling damages
Knowledge and Unders	
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. Expectations and responsibilities of the job role
(Knowledge of the	KA2. The organization's rules, codes, guidelines and standards







## **National Occupational Standards**

## LSS/N5102 Operate the CAD/CAM software to design leather garment

1	
company /	KA3. Procedures for operating assigned leather production machine
organization and	KA4. Main types of hide and leather manufactured by the company
its processes)	KA5. Statutory responsibilities under health, safety and environmental legislation and regulations
	KA6. Common hazards in the work area and workplace procedures for
	dealing with them
	KA7. Importance of team work and harmonious working relationships
	KA8. Contact person in case of queries on procedure or products
	KA9. Method to handle tools and equipment safely and the health and
	safety implications of not doing so
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. The CAD/CAM operating process
Miowicage	KB2. The principles of CAD/CAM systems
	KB3. Process of modeling and testing using CAD
	KB4. The grading process using CAD
	KB5. The differences and advantages of 2D and 3D CAD
	KB6. Basic computer operation
	KB7. The possible manufacturing defects and rectification process
	KB8. The garment manufacturing process
	KB9. The organizations standard operating procedures
	KB10. The problems identify the process and product problems
	KB11. The level of escalation hierarchy to be used
	RB11. The level of escalation includenty to be used
Skills (S)	
Skills (S)  A. Core Skills /	Writing Skills
A. Core Skills /	Writing Skills The user/ individual on the job needs to know and understand how to:
	The user/ individual on the job needs to know and understand how to:
A. Core Skills /	
A. Core Skills /	The user/ individual on the job needs to know and understand how to:  SA1. Construct patterns/designs and express ideas clearly through written communication
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#### LSS/N5102 Operate the CAD/CAM software to design leather garment

#### **Plan and Organize**

The user/individual on the job needs to know and understand how to:

- SB3. Adjust the pattern specifications
- SB4. Set parameters as per the output
- SB5. Set targets to produce as per the specified productivity targets
- SB6. Perform modeling and testing of garments on CAD/CAM

#### **Customer Centricity**

The user/individual on the job needs to know and understand how to:

SB7. Ensure the designs are delivered on time

#### **Problem Solving**

The user/individual on the job needs to know and understand how to:

- SB8. Analyse any defects in the system/software
- SB9. Troubleshoot the problems within one's responsibility
- SB10. Report to concerned authority if issues cannot be resolved

### **Analytical Thinking**

The user/individual on the job needs to know and understand how to:

- SB11. Identify the defects
- SB12. Pre-empt complexity of the design in order to increase the production speed of CAD/CAM modelling

#### **Critical Thinking**

The user/individual on the job needs to know and understand how to:

- SB13. Anticipate process disruptions
- SB14. Analyse, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently







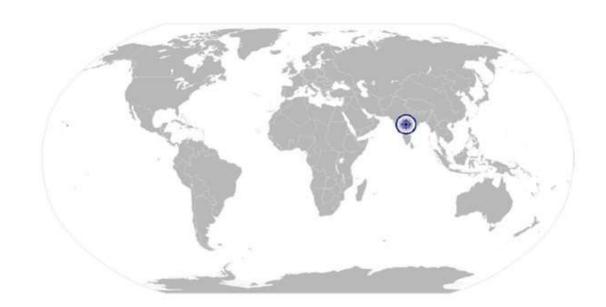


## LSS/N5102 Operate the CAD/CAM software to design leather garment

## **NOS Version Control**

NOS Code	LSS/N5102		
Credits(NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Goods and Garments	Last reviewed on	31/03/15
Occupation	Designing (Garments)	Next review date	18/06/2015

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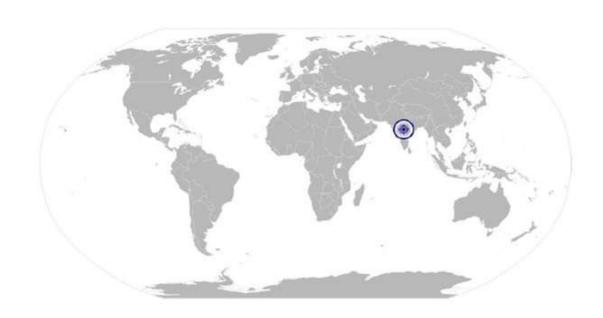






LSS/N8501 Maintain the work area, tools and machines

# National Occupational Standard



## **Overview**

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to organise/ maintain work areas and activities to ensure tools and machines are maintained as per norms.







#### **National Occupational Standards**

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#### **National Occupational Standards**

LSS/N8501	Maintain the work area, tools and machines
	<ul> <li>KA8. The companies quality standards</li> <li>KA9. The types of records kept, how are they completed and the importance of keeping them accurate</li> <li>KA10. The importance of complying with written instructions</li> <li>KA11. Equipment operating procedures / manufacturer's instructions</li> <li>KA12. Statutory responsibilities under Health, Safety and Environmental legislation and regulations</li> <li>KA13. The quality standards and processes followed by the organization</li> </ul>
	relevant to your role
B. Technical Knowledge	<ul> <li>KA14. Documentation required for reporting</li> <li>The user/individual on the job needs to know and understand:</li> <li>KB1. Work instructions and specifications and interpret them accurately</li> <li>KB2. Method to make use of the information detailed in specifications and instructions</li> <li>KB3. Relation between work role and the overall manufacturing process</li> <li>KB4. The importance of good time keeping and attendance</li> <li>KB5. The importance of taking action when problems are identified</li> <li>KB7. Different ways of minimizing waste</li> <li>KB8. The importance of running maintenance and regular cleaning</li> <li>KB9. Effects of contamination on products i.e. Machine oil, dirt</li> <li>KB10. Common faults with equipment and the method to rectify</li> <li>KB11. Maintenance procedures and manufacturer's instructions</li> <li>KB12. Hazards likely to be encountered when conducting routine maintenance</li> <li>KB13. Different types of cleaning equipment and substances and their use</li> <li>KB14. Safe working practices for cleaning and the method of carrying them out</li> <li>KB15. The production process and the specific work activities that relate to</li> </ul>
	the whole process
Skills (S)  A. Core Skills / Generic Skills	Writing Skills  The user/ individual on the job needs to know and understand how to:  SA1. Write and document appropriate technical forms, job cards, inspection sheets as required format of the company  Reading Skills  The user/ individual on the job needs to know and understand how to:  SA2. Read and comprehend basic English to read and interpret indicators in the machine and operating manuals, job cards, visual cards,  SA3. Read and understand manuals, health and safety instructions, memos, reports, job cards etc  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to:  SA4. Speak and communicate effectively to peers and supervisors
	SA5. Give clear instructions to co-workers, subordinates others SA6. Use correct technical term while interacting with supervisor









## LSS/N8501 Maintain the work area, tools and machines

B. Professional Skills Decision Making  The user/ individual on the job needs to know and understand how to:		
The user/ individual on the job needs to know and understand how to:		
SB1. Take appropriate decisions regarding to responsibilities		
SB2. Assess for any damage/faulty component in the concerned machi	iery	
and take action accordingly		
SB3. Evaluate the decision and conduct basic trouble shooting		
Plan and Organize		
The user/ individual on the job needs to know and understand how to:		
SB4. Plan and manage work routine based on company procedure		
SB5. Work with supervisors/ team mates to carry out work related tasks		
SB6. Plan for cleaning and lubricating the concerned machinery daily		
SB7. Plan for cleaning the concerned tools and workplace daily before	and	
after operations		
Customer Centricity		
The user/ individual on the job needs to know and understand how to:		
SB8. Ensure and follow organizational procedures pertaining to health	and	
safety are followed		
Problem Solving		
The user/individual on the job needs to know and understand how to:		
SB9. Solve operational role related issues		
Analytical Thinking		
The user/ individual on the job needs to know and understand how to:		
SB10. Diagnose common problems in the machine based on visual inspect	ion,	
sound, temperature etc	The second secon	
Critical Thinking		
The user/individual on the job needs to know and understand how to:		
SB11. Analyse, evaluate and apply the information gathered from observation	ion.	
experience, reasoning, or communication to act efficiently	<i>[</i> ]	











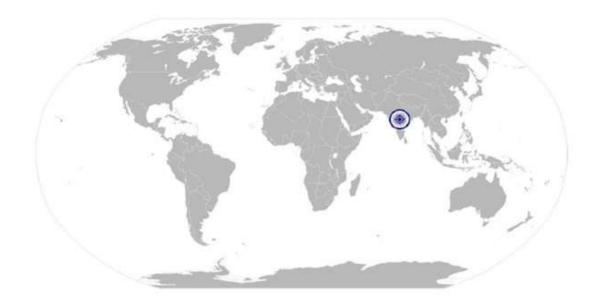
LSS/N8501

## Maintain the work area, tools and machines

## **NOS Version Control**

NOS Code	LSS/N8501		
Credits(NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Goods and Garments	Last reviewed on	31/03/15
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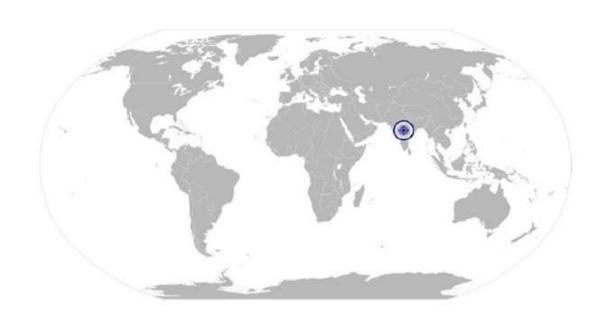




LSS/N8601

Maintain health, safety and security at workplace

# National Occupational Standard



## **Overview**

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to comply with health, safety and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others.







#### **National Occupational Standards**

LSS/N8601	Maintain health, safety and security at workplace
Unit Code	LSS/N8601
Unit Title (Task)	Maintain health, safety and security at workplace
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to comply with health, safety and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others.
Scope	This unit/task covers the following:
	Compliance with health, safety and security requirements at work
Performance Criteria(P	
Element	Performance Criteria
Compliance with health, safety and security requirements at work	To be competent, the user/individual on the job must be able to: PC1. Comply with health and safety related instructions applicable to the workplace PC2. Use and maintain personal protective equipment as per protocol PC3. Carry out own activities in line with approved guidelines and procedures PC4. Maintain a healthy lifestyle and guard against dependency on intoxicants PC5. Follow environment management system related procedures PC6. Identify and correct (if possible) malfunctions in machinery and equipment PC7. Report any service malfunctions that cannot be rectified PC8. Store materials and equipment in line with manufacturer's and organizational requirements PC9. Safely handle and move waste and debris PC10. Minimize health and safety risks to self and others due to own actions PC11. Seek clarifications, from supervisors or other authorized personnel in case of perceived risks PC12. Monitor the workplace and work processes for potential risks and threats PC13. Carry out periodic walk-through to keep work area free from hazards and obstructions, if assigned PC14. Report hazards and potential risks/ threats to supervisors or other authorized personnel PC15. Participate in mock drills/ evacuation procedures organized at the workplace PC16. Undertake first aid, fire-fighting and emergency response training, if asked to do so
	PC17. Take action based on instructions in the event of fire, emergencies or accidents  PC18. Follow organization procedures for shutdown and evacuation when
	required
Knowledge and Unders	tanding (K)
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. Health and safety related practices applicable at the workplace







### **National Occupational Standards**

LSS/N	<b>18601</b>	Maintain health, safety and security at workplace
(Kn	nowledge of the	KA2. Potential hazards, risks and threats based on nature of operations
cor	mpany /	KA3. Organizational procedures for safe handling of equipment and machine
org	ganization and	operations
its	processes)	KA4. Potential risks due to own actions and methods to minimize these
		KA5. Environmental management system related procedures at the workplace
		KA6. Layout of the plant and details of emergency exits, escape routes,
		emergency equipment and assembly points
		KA7. Potential accidents and emergencies and response to these scenarios
		KA8. Reporting protocol and documentation required
		KA9. Details of personnel trained in first aid, fire-fighting and emergency
		response
		KA10. Actions to take in the event of a mock drills/ evacuation procedures or
		actual accident, emergency or fire
B. Ted	chnical	The user/individual on the job needs to know and understand:
	owledge	KB1. Occupational health and safety risks and
IX.IIX	owicu <sub>B</sub> c	KB2. Personal protective equipment and method of use
		KB3. Identification, handling and storage of hazardous substances
		KB4. Proper disposal system for waste and by-products
		KB5. Signage related to health and safety and their meaning
		KB6. Importance of sound health, hygiene and good habits
		KB7. III-effects of alcohol, tobacco and drugs
Skills (S	S)	
	S) re Skills /	Writing Skills
A. Coi		Writing Skills  The user/ individual on the job needs to know and understand how to:
A. Coi	re Skills /	
A. Coi	re Skills /	The user/individual on the job needs to know and understand how to:
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills The user/ individual on the job needs to know and understand how to:
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to:  SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to:  SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to:  SA2. Read and comprehend manuals of operations  SA3. Read all organizational and equipment related health and safety manuals and documents  SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to:
A. Coi	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel
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A. Cor	re Skills /	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making
A. Cor	re Skills / neric Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making  The user/ individual on the job needs to know and understand how to:
A. Cor	re Skills / neric Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making  The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to
A. Cor	re Skills / neric Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making  The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to emergencies/accidents in line with organizational
A. Cor	re Skills / neric Skills	The user/ individual on the job needs to know and understand how to:  SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making  The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to emergencies/accidents in line with organizational SB2. Evaluate and use correct PPE and other safety gear while at the
A. Cor	re Skills / neric Skills	The user/ individual on the job needs to know and understand how to:  SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making  The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to emergencies/accidents in line with organizational SB2. Evaluate and use correct PPE and other safety gear while at the workplace
A. Cor	re Skills / neric Skills	The user/ individual on the job needs to know and understand how to:  SA1. Document and report any health and safety related incidents/ accidents  Reading Skills  The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations  Oral Communication (Listening and Speaking Skills)  The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor  Decision Making  The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to emergencies/accidents in line with organizational SB2. Evaluate and use correct PPE and other safety gear while at the









## LSS/N8601 Maintain health, safety and security at workplace

- SB3. Work with supervisors/ team mates to carry out work related tasks
- SB4. Plan work according to the required schedule
- SB5. Keep work area free from potential hazards

#### **Customer Centricity**

The user/individual on the job needs to know and understand how to:

SB6. Ensure and follow organizational procedures pertaining to health and safety are followed

#### **Problem Solving**

The user/individual on the job needs to know and understand how to:

- SB7. Take appropriate actions during emergencies, accidents or fire at the workplace
- SB8. Resolve issues pertaining to malfunctions in machineries and report if required

#### **Analytical Thinking**

The user/individual on the job needs to know and understand how to:

SB9. Identify emergency situations

SB10. Identify cause effect relationship for the emergencies

#### **Critical Thinking**

The user/individual on the job needs to know and understand how to:

SB11. Analyse, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently











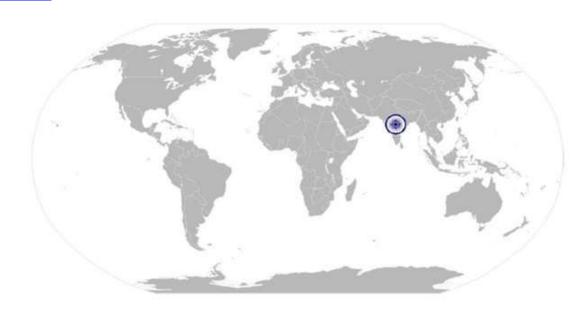
LSS/N8601

## Maintain health, safety and security at workplace

# **NOS Version Control**

NOS Code	LSS/N8601				
Credits(NSQF)	TBD	Version number	1.0		
Sector	Leather	Drafted on	30/04/14		
Industry Sub-sector	Goods and Garments	Last reviewed on	31/03/15		
Occupation	Designing (Garments)	Next review date	18/06/2015		

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LSS/N8701 Comply with industry, regulatory and organizational requirements

# National Occupational Standard



## **Overview**

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for complying with industry, regulatory and organizational requirements at the workplace.







#### **National Occupational Standards**

LSS/N8701 Comply with industry, regulatory and organizational requirements

	with industry, regulatory and organizational requirements
Unit Code	LSS/N8701
Unit Title (Task)	Comply with industry, regulatory and organizational requirements
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills
	& Abilities required for complying with industry, regulatory and organizational
	requirements at the workplace.
Scope	This unit/task covers the following:
	Compliance with industry, regulatory and organizational requirements
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Compliance with	To be competent, the user/individual on the job must be able to:
industry, regulatory	PC1. Carry out work functions in accordance with legislation and
and organizational	regulations, organizational guidelines and procedures
requirements	PC2. Seek and obtain clarifications on policies and procedures, from the
	supervisor or other authorized personnel
	PC3. Apply and follow these policies and procedures within the work
	practices
	PC4. Provide support to the supervisor and team members in enforcing
	these considerations
	PC5. Identify and report any possible deviation to these requirements
Knowledge and Unders	
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. The importance of having an ethical and value-based approach to
(Knowledge of the	governance
company /	KA2. Benefits to the company and oneself due to practice of these
organization and	procedures
its processes)	KA3. Specific to the industry/sector, know and understand:
	<ul> <li>Legal, regulatory and ethical requirements</li> </ul>
	<ul> <li>Procedures to follow if someone does not meet the requirements</li> </ul>
	KA4. Customer specific requirements mandated as a part of the work
	process
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. Country / customer specific regulations for the sector and their
	importance
	KB2. Reporting procedure in case of deviations
CL:U- (C)	KB3. Limits of personal responsibility
Skills (S)	Maria a Chille
A. Core Skills /	Writing Skills
Generic Skills	The user/ individual on the job needs to know and understand how to:
	SA1. Write and document appropriate technical forms, job cards, inspection
	sheets as required format of the company
	Reading Skills  The user/individual on the job, needs to know and understand how to:
	The user/ individual on the job needs to know and understand how to:
	SA2. Read and comprehend the organizational documents pertaining to rules
	and procedures
	SA3. Read and comprehend basic English to read and interpret indicators in









LSS/N8701 Comply	with industry, regulatory and organizational requirements
	the machine and operating manuals, job cards, visual cards, etc
	SA4. Read in the local language as applicable
	SA5. Read and understand manuals, health and safety instructions, memos,
	reports, job cards etc
	Oral Communication (Listening and Speaking Skills)
	The user/ individual on the job needs to know and understand how to:
	SA6. Positively influence the team members into following procedures
B. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to:
	SB1. Take appropriate decisions related to responsibilities
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. Plan and manage work routine based on company procedure
	Customer Centricity
	The user/ individual on the job needs to know and understand how to:
	SB3. Ensure and follow organizational procedures and policies
	Problem Solving
	The user/ individual on the job needs to know and understand how to:
	SB4. Evaluate and seek and obtain clarification from the superiors
	Analytical Thinking
	The user/ individual on the job needs to know and understand how to:
	SB5. Apply balanced judgement to different situations
	Critical Thinking
	The user/ individual on the job needs to know and understand how to:
	SB6. Analyse, evaluate and apply the information gathered from observation,

experience, reasoning, or communication to act efficiently





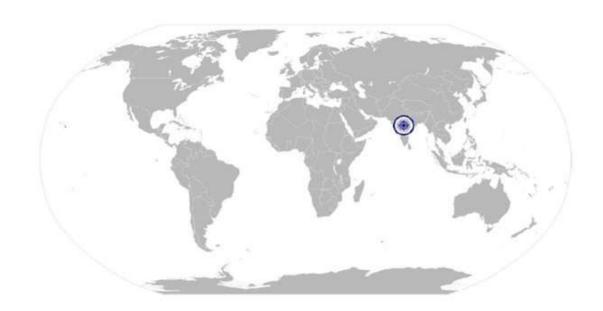




# LSS/N8701 Comply with industry, regulatory and organizational requirements NOS Version Control

NOS Code	LSS/N8701				
Credits(NSQF)	TBD	Version number	1.0		
Sector	Leather	Drafted on	30/04/14		
Industry Sub-sector	Goods and Garments	Last reviewed on	31/03/15		
Occupation	Designing (Garments)	Next review date	18/06/2015		

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#### **CRITERIA FOR ASSESSMENT OF TRAINEES**

**Job Role** CAD/CAM Operator - Garments

**Qualification Pack** LSS/Q5102

Sector Skill Council Leather

#### **Guidelines for Assessment**

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique evaulations for skill practical for every student at each examination/training center based on this criteria
- 5. To pass the Qualification Pack, every trainee should score a minimum of 50% aggregate
- 6. In case of successfully passing only certain number of NOSs, the trainee is eligible to take subsequent assessment on the balance NOSs to pass the Qualification Pack

				Marks Allocation	
		Total Mark	Out Of	Theory	Skills Practical
1. LSS/N5102 (Operate the CAD/CAM software to design garment)	PC1. Ensure the work are is free from hazards as per the safety norm of the organization		2	0	2
	PC2. Ensure the cleanliness and orderliness of the work place as per the organizational standards		2	0	2
	PC3. Obtain and check the data on the specification sheet and carry out functions in line with the responsibilities of job role	40	2	0	2
	PC4. Set the machine parameters as per the manufacturers instruction		4	1	3
	PC5. Draw the pattern on the CAD software, if applicable, as per specification given		2	0	2







PC5. Digitize the manual pattern on the CAD software, if applicable, as per specification given  PC7. Perform size wise grading of garments as per measurements provided by client  PC8. Perform modeling and testing of garment on CAD, if applicable  PC9. Adjust the pattern specification as per the product standards and allowances required  PC10. Set parameters on CAM machine as per required output is cut and handed over to the next department  PC11. Ensure the design output is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total 40 5 35  2. LSS/N8501 (Maintain the work area, tools and machines)  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste  PC3. Use materials to minimize waste  PC4. Prepare and organize work  PC4. Prepare and organize work  PC4. Prepare and organize work  3 1 2  0 2 2  0 2 2  1 2 2 2 0 2  2 3 3 1 2  3 2 2 0 2  3 3 1 2  4 3 5 3 5 3 5 3 5 3 5 3 5 3 5 3 5 3 5 3	The state of the s	Qualifications Pack ForCAD/CAN	л Operator	- Garments		
garments as per measurements provided by client  PC8. Perform modeling and testing of garment on CAD, if applicable  PC9. Adjust the pattern specification as per the product standards and allowances required  PC10. Set parameters on CAM machine as per required output  PC11. Ensure the design output is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total  PC2. Use correct lifting and handling procedures  PC3. Use correct lifting and handling procedures  PC3. Use materials to minimize waste		on the CAD software, if applicable, as per specification		2	0	2
testing of garment on CAD, if applicable  PC9. Adjust the pattern specification as per the product standards and allowances required  PC10. Set parameters on CAM machine as per required output is cut and handed over to the next department  PC11. Ensure the design output is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total 40 5 35  2 0 2  2 2 2 0 2  2 3 3 1 2  2 0 2 2  3 1 2 2  4 2 0 2 2  5 0 2 2  5 0 2 2  6 2 0 2  7 2 2 2 0 2  7 3 3 1 2  7 4 3 5 3 5  7 5 4 5 3 5		garments as per measurements		3	1	2
specification as per the product standards and allowances required  PC10. Set parameters on CAM machine as per required output  PC11. Ensure the design output is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total  40 5 35  2. LSS/N8501 (Maintain the work area, tools and machinery, equipment and tools safely and correctly  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste		testing of garment on CAD, if		3	1	2
machine as per required output  PC11. Ensure the design output is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total 40 5 35  2. LSS/N8501 (Maintain the work area, tools and machines)  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste		specification as per the product standards and allowances		2	0	2
is cut and handed over to the next department  PC12. Ensure the work is saved as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total  40 5 35  2. LSS/N8501 (Maintain the work area, tools and machines)  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste		1		3	1	2
as a back-up before shutting down the CAD machine  PC13. Shut down, after use, the CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total  2 0 2  2 2 0 2  2 2 0 2  2 3 1 2  40 2 2  50 2 2  6 2 0 2  7 5 2 0 2  8 5 3 5		is cut and handed over to the		3	0	3
CAD/CAM system carefully and in accordance with company instructions  PC14. Manage the helpers work as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total 40 5 35  2. LSS/N8501 (Maintain the work area, tools and machines)  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste		as a back-up before shutting		2	0	2
as per the organizational standards and requirements  PC15. Ensure the sheets are prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total  PC1. Handle materials, machinery, equipment and tools safely and correctly  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste		CAD/CAM system carefully and in accordance with company		3	0	3
prepared for the next operation as per the standards specified by the organization  PC16. Ensure the product is free from production and handling damages  Total  PC1. Handle materials, machinery, equipment and tools safely and correctly  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste  PC3. Use materials to minimize waste  PC4  PC5  PC6  PC7  PC7  PC8  PC8  PC8  PC9  PC9  PC9  PC9  PC9		as per the organizational		2	0	2
from production and handling damages  Total 40 5 35  2. LSS/N8501 (Maintain the work area, tools and machines)  PC1. Handle materials, machinery, equipment and tools safely and correctly  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste  A comparison of the production and handling growing and particular to the product of the p		prepared for the next operation as per the standards specified by		3	1	2
2. LSS/N8501 (Maintain the work area, tools and machines)  PC1. Handle materials, machinery, equipment and tools safely and correctly  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste  PC4. Use correct lifting and and landling procedures  3 1 2		from production and handling		2	0	2
(Maintain the work area, tools and machines)  PC1. Handle materials, machinery, equipment and tools safely and correctly  PC2. Use correct lifting and handling procedures  PC3. Use materials to minimize waste  2 0 2  50 2  1 2			Total	40	5	35
handling procedures  PC3. Use materials to minimize waste  2  3  1  2	(Maintain the work area, tools and	machinery, equipment and tools		2	0	2
waste 3 1 2			50	2	0	2
PC4. Prepare and organize work 3 1 2				3	1	2
		PC4. Prepare and organize work		3	1	2







Qualifications Pack For CAD/CAN	n operator Garments		
PC5. Maintain a clean and hazard free working area	3	1	2
PC6. Deal with work interruptions	3	1	2
PC7. Move about the workplace with care	2	0	2
PC8. Maintain tools and equipment	2	0	2
PC9. Carry out running maintenance within agreed schedules	2	0	2
PC10. Carry out maintenance and/or cleaning outside responsibility	2	0	2
PC11. Report unsafe equipment and other dangerous occurrences	3	1	2
PC12. Ensure that the correct machine guards are in place	2	0	2
PC13. Work in a comfortable position with the correct posture	3	1	2
PC14. Use cleaning equipment and methods appropriate for the work to be carried out	2	0	2
PC15. Dispose of waste safely in the designated location	3	1	2
PC16. Store cleaning equipment safely after use	1	0	1
PC17. Complete and store accurate records and documentation	2	0	2
PC18. Maintain proper lighting, ventilation to make sure general comfort is there while working	2	0	2
PC19. Give inputs and assist in completing documentation	2	0	2
PC20. Report the need for maintenance and/or cleaning outside your area of responsibility	2	1	1
PC21.Ensure safe and correct handling of materials, equipment and tools	2	0	2







	Uualifications Pack ForCAD/CAI	VI Operator	Juillelles		
	PC22.Maintain appropriate environment to protect stock from pilfering, theft, damage and deterioration		2	0	2
		Total	50	8	42
3.LSS/N8601 (Maintain health, safety and security at work)	PC1. Comply with health and safety related instructions applicable to the workplace		3	0	3
	PC2. Use and maintain personal protective equipment as per protocol		3	1	2
	PC3. Carry out own activities in line with approved guidelines and procedures		2	0	2
	PC4. Maintain a healthy lifestyle and guard against dependency on intoxicants		3	1	2
	PC5. Follow environment management system related procedures		3	0	3
	PC6. Identify and correct (if possible) malfunctions in machinery and equipment	45	3	1	2
	PC7. Report any service malfunctions that cannot be rectified	45	2	0	2
	PC8. Store materials and equipment in line with manufacturer's and organizational requirements		2	0	2
	PC9. Safely handle and move waste and debris		3	1	2
	PC10. Minimize health and safety risks to self and others due to own actions		2	0	2
	PC11. Seek clarifications, from supervisors or other authorized personnel in case of perceived risks		2	0	2
	PC12. Monitor the workplace and work processes for potential risks and threats		2	0	2







	<u> </u>		- Garments		
	PC13. Carry out periodic walk- through to keep work area free from hazards and obstructions, if assigned		3	1	2
	PC14. Report hazards and potential risks/ threats to supervisors or other authorized personnel		2	0	2
	PC15. Participate in mock drills/ evacuation procedures organized at the workplace		3	0	3
	PC16. Undertake first aid, fire- fighting and emergency response training, if asked to do so		3	0	3
	PC17. Take action based on instructions in the event of fire, emergencies or accidents		2	0	2
	PC18. Follow organization procedures for shutdown and evacuation when required		2	0	2
		Total	45	5	40
4 LCC/NO704					
4. LSS/N8701 (Comply with industry, regulatory and organizational requirements)	PC1. Carry out work functions in accordance with legislation and regulations, organizational guidelines and procedures	15	3	0	3
(Comply with industry, regulatory and organizational	accordance with legislation and regulations, organizational	15	4	1	3
(Comply with industry, regulatory and organizational	accordance with legislation and regulations, organizational guidelines and procedures  PC2. Seek and obtain clarifications on policies and procedures, from the supervisor	15			
(Comply with industry, regulatory and organizational	accordance with legislation and regulations, organizational guidelines and procedures  PC2. Seek and obtain clarifications on policies and procedures, from the supervisor or other authorized personnel  PC3. Apply and follow these policies and procedures within	15	4	1	3
(Comply with industry, regulatory and organizational	accordance with legislation and regulations, organizational guidelines and procedures  PC2. Seek and obtain clarifications on policies and procedures, from the supervisor or other authorized personnel  PC3. Apply and follow these policies and procedures within the work practices  PC4. Provide support to the supervisor and team members in	15	2	0	2